

## Safety Data Sheet

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### 1. IDENTIFICATION

Product identifier  
Mixture identification:  
Trade name: Ink Cartridge, T8904  
Other means of identification:  
Trade code: C13T890400  
Recommended use of the chemical and restrictions on use  
Recommended use:  
Ink for inkjet printing  
Details of the supplier of the safety data sheet  
Company:  
EPSON AMERICA Inc.  
3840 Kilroy Airport Way  
Long Beach, CA 90806  
United States  
Telephone : 562.276.1369  
Emergency phone number  
Telephone : 562.276.1369

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### 2. HAZARD(S) IDENTIFICATION

Classification of the chemical  
Warning, Flam. Liq. 4, Combustible liquid.

Label elements

Hazard pictograms:  
None

Warning

Hazard statements:  
H227 Combustible liquid.

Precautionary statements:  
P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P370+P378 In case of fire, use water to extinguish.  
P403+P235 Store in a well-ventilated place. Keep cool.  
P501 Dispose of contents/container in accordance with applicable regulations.

Special Provisions:  
None

Hazards not otherwise classified identified during the classification process:  
None

Additional classification information  
NFPA rating:



HMIS rating:



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### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances

N.A.

Mixtures

Hazardous components within the meaning of 29 CFR 1910.1200 and related classification:

65% ~ 80% 1-ethoxy-2-(2-methoxyethoxy)ethane

CAS: 1002-67-1, EC: 213-690-5

B.6/4 Flam. Liq. 4 H227

10% ~ 12.5% gamma-Butyrolactone

CAS: 96-48-0, EC: 202-509-5

The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200).

5% ~ 7% (2-Methoxymethylethoxy)propanol

CAS: 34590-94-8

The product is not classified as dangerous according to OSHA Hazard Communication Standard (29 CFR 1910.1200).

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### 4. FIRST-AID MEASURES

Description of necessary measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

Most important symptoms/effects, acute and delayed

None

Indication of immediate medical attention and special treatment needed

Treatment:

None

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### 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:

Water spray, dry chemical, carbon dioxide or alcohol-resistant foam.

Unsuitable extinguishing media:

None in particular.

Specific hazards arising from the chemical

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

Hazardous combustion products:

None

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Explosive properties: N.A.  
Oxidizing properties: N.A.  
Special protective equipment and precautions for fire-fighters  
Use suitable breathing apparatus .  
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Move undamaged containers from immediate hazard area if it can be done safely.

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### 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment, and emergency procedures  
Wear personal protection equipment.  
Remove all sources of ignition.  
Wear breathing apparatus if exposed to vapours/dusts/aerosols.  
Provide adequate ventilation.  
Remove persons to safety.  
Use appropriate respiratory protection.  
See protective measures under point 7 and 8.  
Methods and materials for containment and cleaning up  
Wash with plenty of water.

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### 7. HANDLING AND STORAGE

Precautions for safe handling  
Avoid contact with skin and eyes, inhalation of vapours and mists.  
Do not use on extensive surface areas in premises where there are occupants.  
Don't use empty container before they have been cleaned.  
Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.  
Contaminated clothing should be changed before entering eating areas.  
Do not eat or drink while working.  
See also section 8 for recommended protective equipment.  
Conditions for safe storage, including any incompatibilities  
Always keep in a well ventilated place.  
Keep away from unguarded flame, sparks, and heat sources. Avoid direct exposure to sunlight.  
Keep away from food, drink and feed.  
Incompatible materials:  
None in particular.  
Instructions as regards storage premises:  
Cool and adequately ventilated.  
Storage temperature:  
Store at ambient temperature.

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### 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters  
No occupational exposure limit available  
DNEL Exposure Limit Values  
N.A.  
PNEC Exposure Limit Values  
N.A.  
Appropriate engineering controls:  
None  
Individual protection measures  
Eye protection:  
Use close fitting safety goggles, don't use eye lens.

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Protection for skin:

Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.

Protection for hands:

Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.

Respiratory protection:

Not needed for normal use.

Thermal Hazards:

None

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### 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance and colour:	Yellow Liquid
Odour:	Slightly
Odour threshold:	N.A.
pH:	Not Relevant
Melting point / freezing point:	N.A.
Initial boiling point and boiling range:	N.A.
Flash point:	65.5 °C / 150 ° F (closed cup method, ASTM D 3278)
Evaporation rate:	N.A.
Solid/gas flammability:	N.A.
Upper/lower flammability or explosive limits:	N.A.
Vapour pressure:	N.A.
Vapour density:	N.A.
Relative density:	0.98 at 20 °C
Solubility in water:	Soluble
Solubility in oil:	N.A.
Partition coefficient (n-octanol/water):	N.A.
Auto-ignition temperature:	N.A.
Decomposition temperature:	N.A.
Viscosity:	< 5 mPa·s at 20 °C
Miscibility:	N.A.
Fat Solubility:	N.A.
Conductivity:	N.A.

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### 10. STABILITY AND REACTIVITY

Reactivity

Stable under normal conditions

Chemical stability

Stable under normal conditions

Possibility of hazardous reactions

None

Conditions to avoid

Stable under normal conditions.

Incompatible materials

None in particular.

Hazardous decomposition products

None.

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### 11. TOXICOLOGICAL INFORMATION

Toxicological information of the mixture:

Ink

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium and Escherichia coli Negative

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Toxicological information of the main substances found in the mixture:

1-ethoxy-2-(2-methoxyethoxy)ethane - CAS: 1002-67-1

a) acute toxicity:

Test: LD50 - Route: Oral - Species: Rat > 2000 mg/kg

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg

b) skin corrosion/irritation:

Test: Skin Irritant - Route: Dermal - Species: Rabbit Negative

c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Negative

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium Negative

g) reproductive toxicity:

Test: Reproductive Toxicity - Route: Oral - Species: Rat Negative

Substance(s) listed on the NTP report on Carcinogens:

None.

Substance(s) listed on the IARC Monographs:

gamma-Butyrolactone - Group 3.

Substance(s) listed as OSHA Carcinogen(s):

None.

Substance(s) listed as NIOSH Carcinogen(s):

None.

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## 12. ECOLOGICAL INFORMATION

Ecotoxicity

Adopt good working practices, so that the product is not released into the environment.

1-ethoxy-2-(2-methoxyethoxy)ethane - CAS: 1002-67-1

a) Aquatic acute toxicity:

Endpoint: EC50 - Species: Algae > 89.5 mg/l - Duration h: 96

Endpoint: LC50 - Species: Daphnia > 93.6 mg/l - Duration h: 48

Endpoint: LC50 - Species: Fish > 90.8 mg/l - Duration h: 96

Persistence and degradability

N.A.

Bioaccumulative potential

N.A.

Mobility in soil

N.A.

Other adverse effects

None

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## 13. DISPOSAL CONSIDERATIONS

Waste treatment and disposal methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

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## 14. TRANSPORT INFORMATION

UN number

Not classified as dangerous in the meaning of transport regulations.

UN proper shipping name

N.A.

Transport hazard class(es)

N.A.

Packing group

N.A.

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Environmental hazards

N.A.

Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code)

N.A.

Special precautions

N.A.

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### 15. REGULATORY INFORMATION

USA - Federal regulations

TSCA - Toxic Substances Control Act

TSCA inventory: all the components are listed on the TSCA inventory.

TSCA listed substances:

(2-Methoxymethylethoxy)propanol is listed in TSCA Section 8a - PAIR.

SARA - Superfund Amendments and Reauthorization Act

Section 302 – Extremely Hazardous Substances: no substances listed.

Section 304 – Hazardous substances: no substances listed.

Section 313 – Toxic chemical list: 1-ethoxy-2-(2-methoxyethoxy)ethane.

CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act

Substance(s) listed under CERCLA: 1-ethoxy-2-(2-methoxyethoxy)ethane.

CAA - Clean Air Act

CAA listed substances:

1-ethoxy-2-(2-methoxyethoxy)ethane is listed in CAA Section 112(b) - HAP, Section 112(b) - HON.

CWA - Clean Water Act

CWA listed substances:

None.

USA - State specific regulations

California Proposition 65

Substance(s) listed under California Proposition 65:

None.

Massachusetts Right to know

Substance(s) listed under Massachusetts Right to know:

(2-Methoxymethylethoxy)propanol.

New Jersey Right to know

Substance(s) listed under New Jersey Right to know:

1-ethoxy-2-(2-methoxyethoxy)ethane

(2-Methoxymethylethoxy)propanol.

Pennsylvania Right to know

Substance(s) listed under Pennsylvania Right to know:

1-ethoxy-2-(2-methoxyethoxy)ethane

(2-Methoxymethylethoxy)propanol.

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### 16. OTHER INFORMATION

Full text of phrases referred to in Section 3:

H227 Combustible liquid.

Safety Data Sheet dated February 18, 2016, Revision: 1.0

Disclaimer:

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. The information relates only to the specific material and may not be valid for such material used in combination with any other material or in any process.

This Safety Data Sheet cancels and replaces any preceding release.

## Safety Data Sheet

ADR:	European Agreement concerning the International Carriage of Dangerous Goods by Road.
CAS:	Chemical Abstracts Service (division of the American Chemical Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GHS:	Globally Harmonized System of Classification and Labeling of Chemicals.
HMIS:	Hazardous Materials Identification System
IARC:	International Agency for Research on Cancer
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
LTE:	Long-term exposure.
NFPA:	National Fire Protection Association
NIOSH:	National Institute for Occupational Safety and Health
NTP:	National Toxicology Program
OSHA:	Occupational Safety and Health Administration
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STE:	Short-term exposure.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWATLV:	Threshold Limit Value for the Time Weighted Average 8 hour day. (ACGIH Standard).